

0.184" dia pivot pins
(3/16" = 0.1875")
go in these holes

Reduced to 0.719" dia
(23/32") to receive
fixing collar

0.750" dia
with oil spiral.
Good condition

0.189" dia

Washer (one very
worn) go here ...

0.184" dia. pins go here ...

0.749" dia
Good condition

0.183" dia pins
(3/16" = 0.1875").
Go in holes under here ...

Reduced to 0.719" dia
(23/32") to receive
fixing collar

0.717" id. Interference fit with peening.
3 tons to remove. A few hundred pounds
to replace and remove again.

